

# Film-Tech

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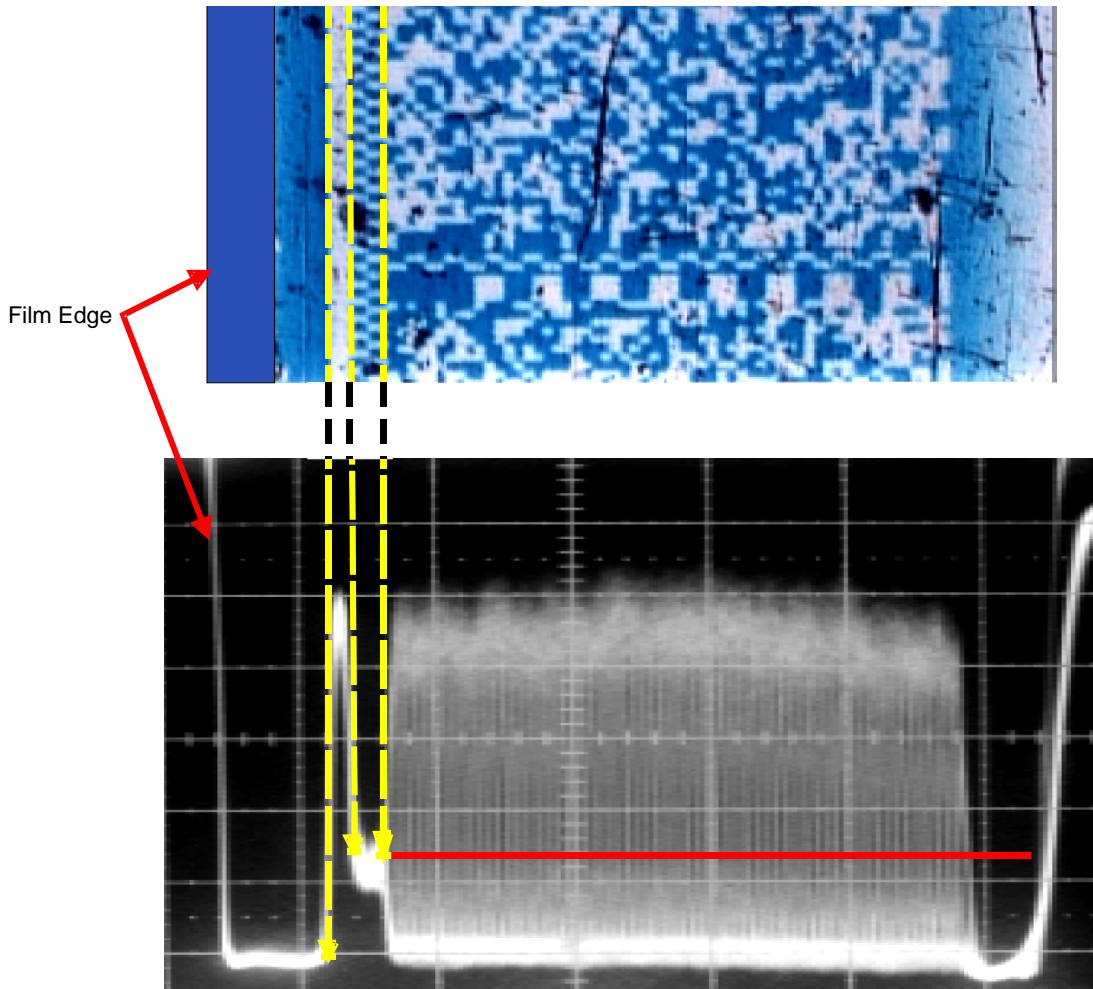
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# **SDDS Laboratory Process Manual v3.1**

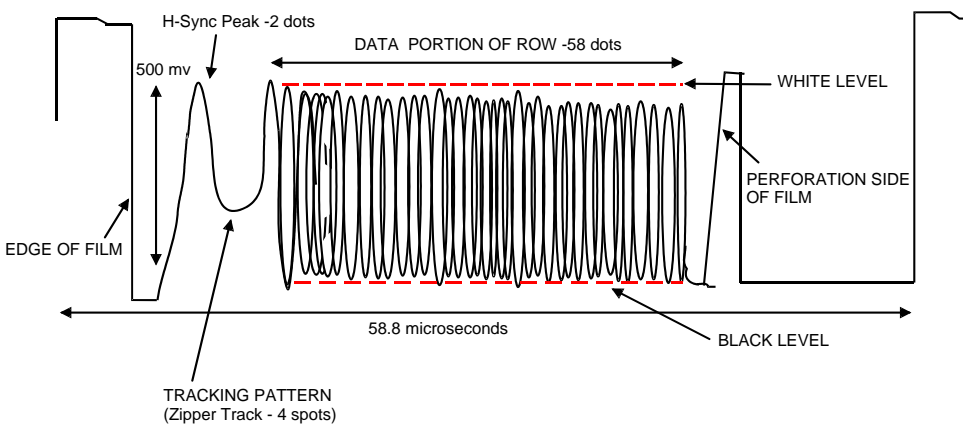
## **Quick Reference**

**Positive Film & VIDEO Waveform**



The figure above shows the relationship between a static image of SDDS track and the resultant RF video waveform when the track is read by a CCD array. The two images are scaled to show the equivalent SDDS format features visually and electronically.

**Measurement of Waveform**



**EQ53 PWB TEST POINTS for DFP-D2000**

**ANALOG VIDEO SIGNAL**  
 P TRACK - TP-300  
 S TRACK - TP-100

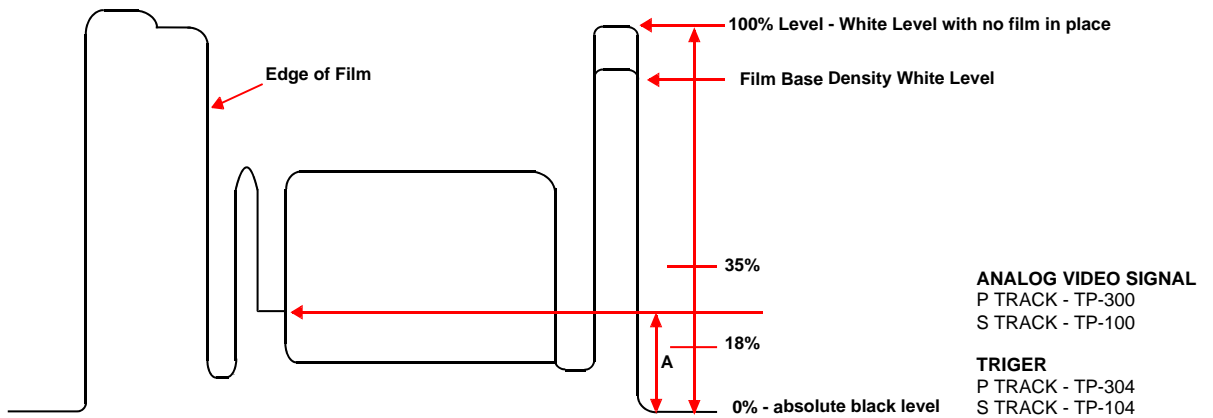
**TRIGGER**  
 P TRACK - TP-304  
 S TRACK - TP-104

**Density Specification**

**Negative =  $2.0 \pm 0.1$  Positive =  $1.30 \pm 0.2$  (Status A Red)**

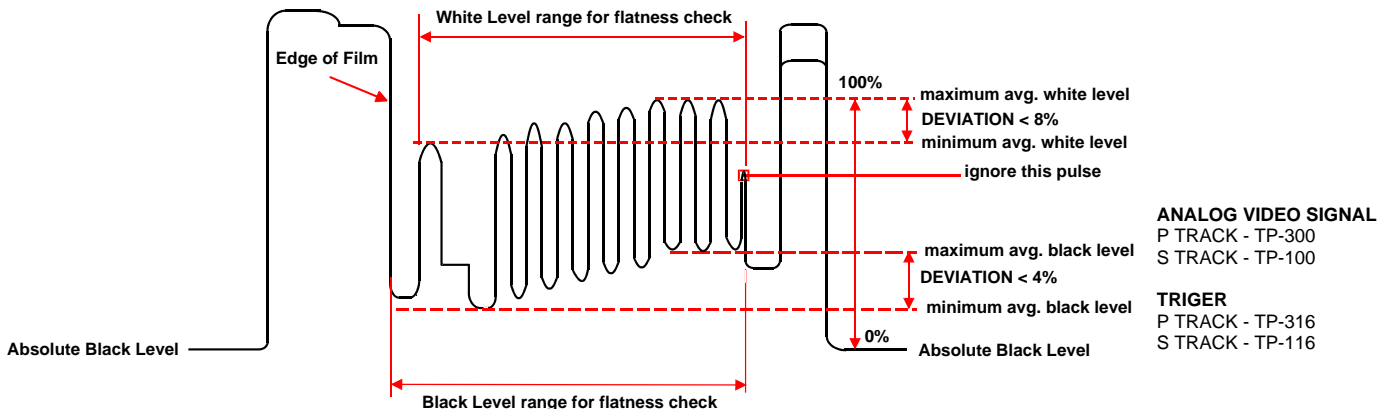
**Zipper Level Specification**

**$18\% \leq A \leq 35\%$   
Nominal A=25%**



**RF Waveform Flatness Specification**

**White Level: flatness within 8%  
Black Level: flatness within 4%**

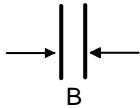


Edge Artifact Line

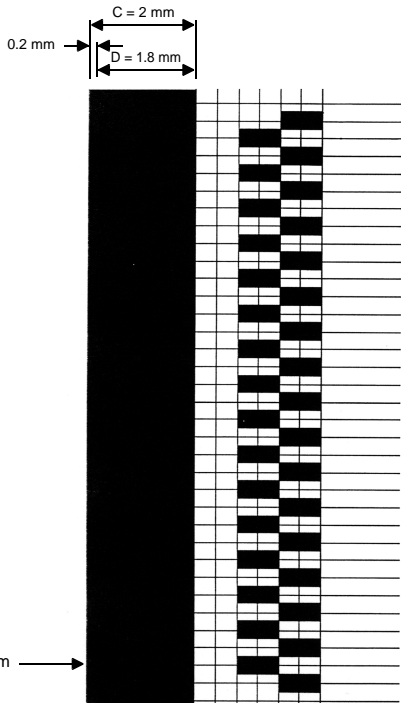
Edge Artifact Line



Position:  $B < 50$  micro-meter  
 Width of Edge Artifact: within 10 micro-meter



Edge Fog, Edge Scratch, Skiving



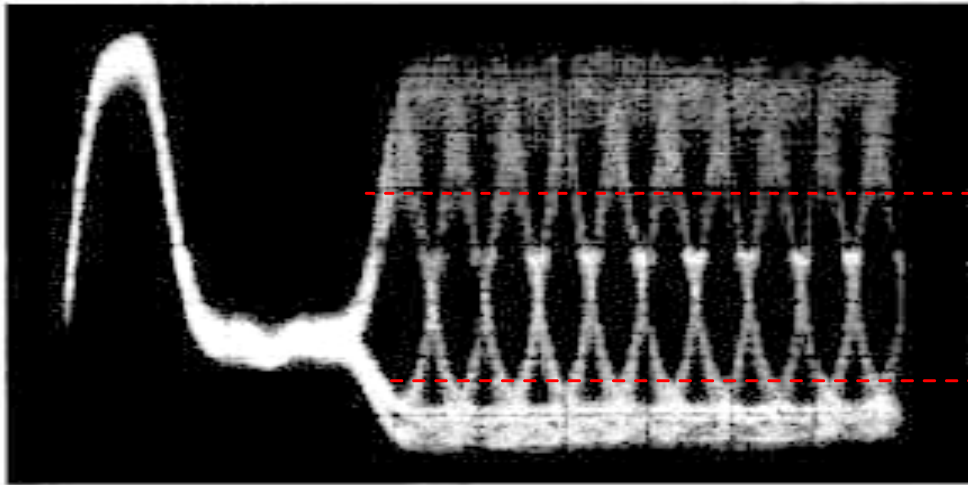
Fog: Negative: No Fog in C dimension  
 Positive: No Fog in D dimension

Scratches: Negative & Positive: No Scratches in C dimension

Skiving: Negative & Positive: No Skiving in C dimension

note: the above spec appices to both film edges

**Defocus Specification**

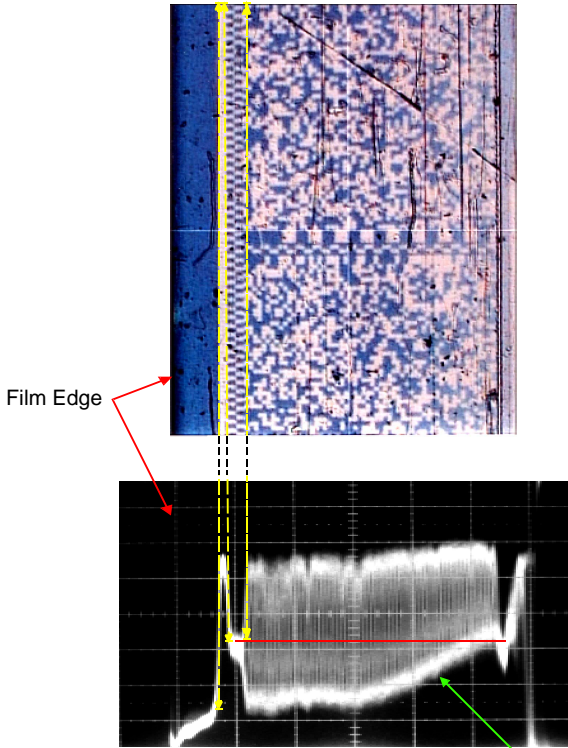


**ANALOG VIDEO SIGNAL**  
P TRACK - TP-300  
S TRACK - TP-100

**TRIGGER**  
P TRACK - TP-304  
S TRACK - TP-104

**E Minimum/ E Average x 100 > 90%**

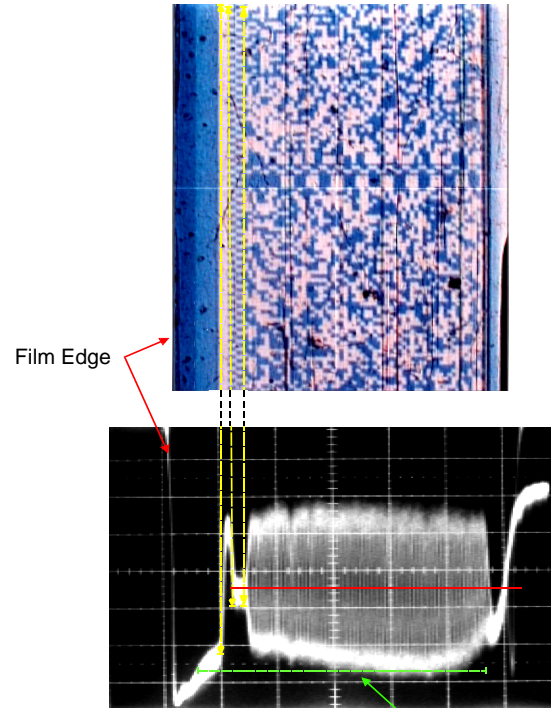
**E is defined as Amplitude of 1T wave of Eye Pattern**



Loss of Illumination to Perf edge

**Loss of Black Level Flatness.**

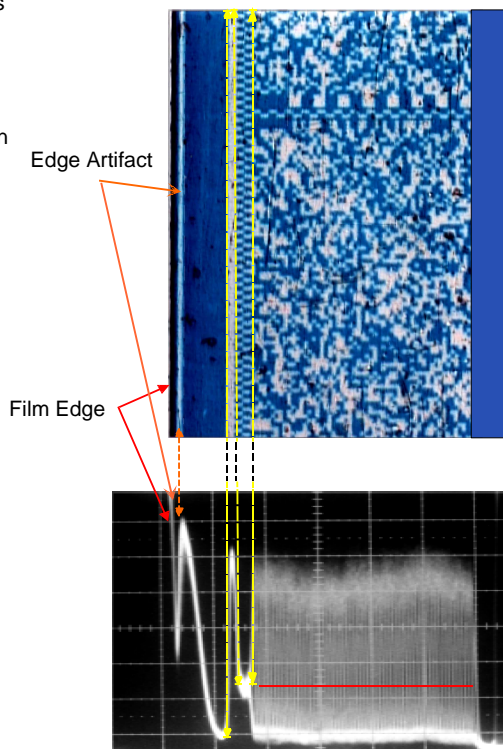
The black level rises from the middle of the track to end of the row. This probably the result of a lack of flatness in the illumination field of the contact printer. The example still has a clear and open eye pattern (good print to negative contact) which further supports printer illumination. The overall print density should be higher which would reduce the rise in black level. This example will yield poor QC results.



General Low Density and Uneven Field

**Uneven illumination and general low density.**

Uneven black level from the edge of film to perforation and an average level that is 1 to 1.5 graticules higher than the film edge density (black level from edge of film to Sync Mark). The density change is evident in the static image above the waveform. The example still has a clear and open eye pattern (good print to negative contact) and no Edge Artifacts. The black level is relatively close to the Zipper Track Level and would lead to heavy ECC activity and lower data recovery margins from field scratches and dirt.



**Edge Artifact.**

Notice the flat black level (Cyan print density) across the row (flat illumination); clear and open eye pattern (good print to negative contact); and a single positive level pulse in between the edge of film and the Sync Mark. A view of the static image shows this "printed-in" line and is called an Edge Artifact. The SDDS reader would attempt to ignore this Edge Artifact. However, the amplitude and width of the artifact is sufficient to confuse the SDDS Tracking Circuitry as to the correct starting point of the row to be scanned. An otherwise excellent print would lead to confusing results since the QC software would report many DCM's due to tracking loss rather than poor data spot resolution.

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