FILM-TECH

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SERVICE BULLETIN

Bell & Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45, ILLINOIS

GENERAL

A-58-28





Bell ε Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45. ILLINOIS A-59-29

SUBJECT

200, 250-WATT PROJECTOR CONVERSION TO 400-WATT

DATE 1-15-59

The 50-volt series of projector lamps will not be available again and therefore, whenever there is a call for these lamps, the projectors should be converted so that the standard 400-watt line voltage lamp, such as is used in the 8mm projectors, can be used.

This conversion is decidedly to the customer's benefit and the customer should be sold on this even if his 50-volt lamp is still in operating condition.

The parts needed are as follows:

Description

Part No.

Lamphouse cap Attaching screws (4) Jumper Safety shutter 2662 1520 Use any #18 wire 03927

The procedure is as follows:

- 1. Remove cover from terminal box and detach wires leading to lamp resistance. Remove resistance unit and volt meter, if one is attached.
- 2. Install jumper across terminals where two wires were removed.
- 3. Install new cap.
- 4. If projector is equipped with a solid type safety shutter, the motor should be removed from the blower housing and a new perforated shutter installed.

CAUTION:

On Model 57 projectors which were originally equipped with the 50-V lamp, the safety shutter could be raised for still projection by depressing the air escape valve on top of the blower housing. Be sure to point out to your customer that with the 400-watt line voltage lamp, this valve cannot be used on still projection. In the future the operator will merely disengage the clutch, and if necessary, turn the handsetting knob so that the shutter is in the open position when projecting a still.

A-59-29

The reflectors are frequently in poor condition on these old projectors and therefore, be sure to check and install a new one, part 8065, if necessary. Another item to check is the condenser lens assembly. If it is not stamped and is not painted red on the rear outer side of the casting, it is a 75-75 type which in order to increase illumination to the screen should have new elements installed, part 6926 and 5306. If it is stamped 75-50, the heat resisting element only, part 6926, should be changed. Should the customer have both condensers, then he should be informed that the unpainted one should not at any time be used in the future. When installing new elements, be sure that they are not tightened down tight as some room for expansion of the glass must be allowed. The elements should be loose enough so that they will rattle when shaken.

The charge for this conversion is \$26.00 including the projector lamp; reflector, and condenser element changing, should any of this be necessary. An additional charge is to be made for such materials supplied.



Bell & Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45, ILLINOIS

A-59-30

SUBJECT

PILOT LIGHTS 385-302 FILMOSOUND

DATE 1-15-59

Since pilot lamps are not fully interchangeable between all 385 and 302 models, please be certain to specify whether the screw in pilot light, part #23292, or part #430076, is wanted when ordering.



Bell ε Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45, ILLINOIS A-59-31

SUBJECT AMPLIFIER REPLACEMENT

It is possible to adapt all models of the 179, 185 and 285 Filmosound projector to accommodate the new 15-watt amplifier, B&H #08855, used in the Model 385 projector.

The reason for this replacement would be in the case of the older model amplifiers that are damaged or beyond repair or if the customer wishes to obtain the advantages of the new amplifier.

Parts Required for the Conversion:

- 1 #08855 15-watt 385 amplifier
- 1 #08882 Silent-sound switch assembly
- 1 #29097 Adapter
- 1 #06842 Line cord assembly
- 1 #29437 Fiber switch guard
- 1 7.5 ohm 10-watt resistor (required on single case projectors that use a 6" speaker). (Purchase locally radio supply house.)

INSTALLATION INSTRUCTIONS

- 1. Place projector on its side to enable the removal of the amplifier.
- 2. Remove the 4 B&H #17331 or #12823, knurled head screws.
- 3. Carefully remove the amplifier assembly from the projector and disconnect the exciter lamp lead plug #17300.
- 4. Loosen the forward-reverse switch #17365 nut. Slip the fiber switch guard #29437 in place between the switch and the casting. Tighten the switch nut.
- 5. Remove the projector terminal cover B&H #05560 or #04151.
- 6. Trace the AC input leads from the receptacle #21221 to the terminal strip #17314. Connect the line cord assembly #06842 leads to the same point on the terminal strip.

Bell & Howell finer products through imagination

DATE 1-15-59

GENERAL SERVICE BULLETIN Trace the silent-sound switch leads connected to the terminal strip #17314. Disconnect the old leads and connect the proper leads of switch assembly #08882 to the same point. See Figure #1.



- 8. Disconnect the remaining lead of the old sound-silent switch and remove the switch itself. NOTE: Save the sound-silent nameplate.
- 9. Attach the new switch assembly #08882, nameplate removed in step #8 and secure with the switch nut.
- 10. Connect the remaining switch lead to the exciter lamp as shown in Figure #1.
- 11. Dress the leads against the projector housing.
- 12. Install the terminal cover removed in step #5. NOTE: Check the line cord assembly installed in step #6, being sure it is not pinched by the cover.
- 13. Install the new amplifier #08855 in the projector. Plug the single pin exciter lamp plug into the amplifier input jack located on the amplifier top near the power transformer.
- 14. Secure the emplifier in place with the screws removed in step #2.
- 15. Plug the line cord installed in step #6 into the amplifier.
- 16. Plug the adapter #29097 into the proper speaker output jack of the amplifier.

A-59-31

NOTE:

On 6" speakers a 7.5 ohm 10-watt limiting resistor must be added in series to prevent possible damage to the speaker. See Figure #2. A cable clamp should be used to secure the resistor onto speaker basket.



FIGURE #2

17. Check the projector and amplifier for proper operation.



Bell & Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45, ILLINOIS A-59-32

SUBJECT

JAN PROJECTOR DESIGN 614 CB, CBM, CBRM LUBRICATION SYSTEM ADDITION OF PART #620870 SPACER 1-15-59

DATE

If part #061156 *(Figure #27, Page #90) is a sand casting (rough finish as compared to the rear mechanism plate *(Figure #15-21, Page #77), do not alter the lubrication system in any manner whatsoever.

If, however, the front mechanism plate is a die casting, this can be readily determined if the finish is as smooth as the rear mechanism plate, remove the adapter *(Figure #18-62, Page #82) and install a spacer, Bell & Howell part #620870, between the adapter and the front mechanism plate.

This will insure that the oil wick thread *(Figure #18-61, Page #82) rather than the oil wick felt will properly meter the oil to the shuttle and its adjacent parts.

* Refer to Jan Service Manual #620855.





Bell & Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45. ILLINOIS

A-59-33

JAN PROJECTOR DESIGN 614 SYNCHRONOUS MOTOR INSTALLATION KITS 1-15-59

Bell & Howell part #067335 has been the number designated for a synchronous motor 1/20 horsepower and the other items necessary for the modification of a JAN projector for 60 cycle operation.

If the projector is to be used for 50 cycle 24 frame per second operation, then Bell & Howell part #067334 should also be ordered in addition to Bell & Howell part #067335 for this mode of operation.

Instructions for the actual modification are included in the service manual Bell & Howell part #620855.





Bell & Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45. ILLINOIS A-59-34

SUBJECT

EXCITER LAMPS IN FILMOSOUND PROJECTORS

DATE 1-15-59

We have received several complaints from our customers and service stations reporting "no sound" or "very low level sound" when projecting optical sound track on the Filmosounds. In the process of examining these complaints, it has come to our attention that exciter lamps other than those recommended by Bell & Howell are being used as replacements in some instances. The arrangement of the optical slit in the Optical Slit Assembly is such that only an exciter lamp (mounting in the base down position) with a horizontal filament should be used. A vertical filament lamp will not perform satisfactorily!

For this reason, we recommend that you use only the following exciter lamps in our Filmosound projectors as indicated:

Exciter Lamp	Filmosound Models	
B&H part #17327	185, 285-385, and 202-302	
B&H part #12134	156, 179, etc.	

Voltage rating - 4 volts Current rating - 0.75 amps.



Bell ε Howell 7125 NORTH KIMBALL AVENUE / CHICAGO 45, ILLINOIS

A-59-35

SUBJECT

ADAPTER PLUGS FOR SOUND PROJECTORS

DATE 1-15-59

GENERAL

SERVICE

BULLETIN

There has been a need for using older model Filmosound speakers with the latest design 385 projectors and vice versa.

Therefore, a line of adapters has been introduced to permit various interconnections between older style equipment and the latest Filmosound series.

The table below shows various combinations that can be obtained and the correct adapter to be used.

PROJECTOR	12" SPEAKER	ADAPTER
179 185 285	179 185 285	None None None
179 185 285	385 385 385	29096 29096 29096
385 385 385 385 385	179 185 285 385	29097 29097 29097 None
JAN 614 (All Models) JAN 614 (All Models) JAN 614 (All Models) JAN 614 (All Models) JAN 614 (All Models)	179 185 285 385	067244 067244 067244 09398

Adapter part #29096 has the old style Amphenol two-pin male connector at one end with the new phone-type jack at the other end.

Adapter part #29097 has an old style Amphenol two-pin female receptacle at one end and a male two-conductor phone plug at the other end.

Adapter #067244 has a JAN style connector at one end and an old style Amphenol connector at the other end.

Adapter cord #09398 has a JAN style connector at one end with a female phone plug for 385 model equipment at the other end.

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2 -- General Service Bulletin

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The new design 302 projector has speaker connectors that are identical to those used on the design 385 projector. However, the electronic monitor mixer, part #08295, when used with the design 302 projector, no longer plugs into the dual speaker jack.

The monitor mixer (part #08295) can be used with the 302 projector providing a new connecting cable is used. This new cable carries the part #09241 and has a 2 conductor Amphenol-type connector at one end with a new miniature phone plug at the other end that plugs into the monitor receptacle on the back of the 302 amplifier.

In the case of the single monitor earphone, part #08048, it can only be used with Filmosound 202 projectors. When using an earphone for the 302 projector, order part #28996 which has a special plug that plugs into the monitor receptacle at the back of the 302 amplifier panel.

These two earphone assemblies are not interchangeable and there is no provision for adapting one to the other, therefore, you must be careful in specifying the correct unit for the correct projector.

PROJECTOR	MONITOR MIXER CORD	MONITOR EARPHONE
202	08296	08048
302	09241	28996

Reference to the table below will show the correct part numbers.





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FIG. 17



AMRLIFIER 087059 LAYOUT

FIGURE 25 AMPLIFIER PICTORIAL WIRING DIAGRAM



Service Instructions

FIGURE 25 AMPLIFIER

9





Service Instructions

8





Service Instructions

U

2592-





2592-CX

Service Instructions



Automatic Threading 16mm Projector



Service Instructions

8

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1

1595





BELL & HOWELL DESIGN 1733, 1742, 1744, AND 1745

Bell & Howell Filmosonic projectors Design 1733, 1742, 1744, and 1745 are basic look-alikes. All the models feature magnetic sound Super 8 playback facilities. All have automatic film threading capabilities, and can be operated at selected film speeds of 18 or 24 frames per second. The projectors are designed for sound (24 frames per second) operation, but silent (18 frames per second) Super 8 may be projected. The sound system is disconnected when the projector is operated in reverse. An 8-ohm speaker is built into the rear cover.

Models 1733 and 1742 are equipped with a 3-watt, solid-state amplifier (Figs. 3-28 and 3-29). Models 1744 and 1745 have a 5-watt amplifier (Figs. 3-30 and 3-31).

Models 1742, 1744, and 1745 are more sophisticated than the Design 1733 in that they include not only magnetic sound playback features, but they are also designed for magnetic sound recording. The circuitry allows the user to record music, voice, or both onto unrecorded sound tracks, or to mix in voice or music onto prerecorded tracks by means of a special circuit with a variable mixing control. All inputs are automatically leveling and can be monitored through the built-in speaker. The models 1744 and 1745 have the added professional feature of a manual override of the automatic leveling system, permitting manual adjustment of the sound input. A separate VU meter indicates the level of input, whether automatic or manually controlled. The 1744 and 1745 also have two other basic differences. Only the model 1744 is provided with a receptacle on the rear cover for plugging in a room lamp. The circuitry is designed so that the lamp will go out when the projector switch is flipped to the lamp position.

The model 1745 projector has two additional jacks which are mounted at the rear of the projector main frame. One jack is for an external speaker and the other is for a microphone input. The speaker jack is for an 8-ohm speaker.

The primary difference between the 1700 series and other models is the addition of parts and assemblies necessary for sound reproduction. Troubleshooting takes on a new dimension with the inclusion of an audio amplifier, sound head, and capstan. Regular maintenance is necessary to prevent the sound from becoming distorted and the possibility of a decrease in audio level. To insure maximum performance from the magnetic sound system, the tape heads and the capstan should be cleaned whenever oxide deposits are observed. Dirt and oxide from magnetic tape can accumulate rapidly and reduce the life of the tape heads. Although there is an easier access to the heads and capstan with the film track assembly removed from the projector, these parts are accessible through the openings in the film track when the snap-on cover is removed. Use a Q-Tip with head cleaning fluid or isopropyl alcohol. Turn the flywheel with your hand, or switch on the projector. If the oxide will not come off, you can try a toothpick followed by another swabbing with a Q-Tip dipped in cleaning solution.

You should also demagnetize the head and capstan with a commercial head demagnetizer to insure proper operation. Failure to do so will result in poor, or no, erasing or reproduction by the tape heads, depending on the severity of the problem. With the projector off, bring the tip of the demagnetizer close to, but not in contact with, the face of the head. Withdraw the demagnetizer slowly away from the head several inches before turning it off. Turning the demagnetizer off too soon will defeat its purpose. If the desired results are not obtained on the first attempt, then repeat the procedure until the result is satisfactory. Repeat the same procedure with the capstan.

Amplifier repairs and parts replacement is not recommended unless you are qualified and wish to tackle soldering and unsoldering parts on a PC board. It's much simpler to remove the entire assembly and replace it with a new one. The major distinction of amplifier replacement is the connector assemblies.

To replace the amplifier module, disconnect the edge connector from the rear edge of the amplifier assembly. The amplifier is not screw mounted, but snaps down onto five plastic standoffs in the base. Carefully unsnap the amplifier and remove the entire assembly.

A small quantity of early model 1742 and 1744 projectors were equipped with a modified amplifier assembly. These early units can be identified by a red (1742) or white (1744) dot on the edge connector and the record play switch, and by the part number 19701A imprinted on the foil side of the circuit board. Later circuit boards are imprinted with the number 19701C. If you are replacing one of the earlier amplifier assemblies, refer to Figs. 3-32 and 3-33 for the edge connector wiring modifications which must be made to accommodate the later amplifiers. A contact pin removal tool Stk 11655 is necessary if the amplifier to be installed is in an earlier model (Fig. 3-34). The contact pin removal tool is used to press the contact pins from the edge connector. The flat end of the tool is inserted into the bottom channel of the pin opening until the spring leaf of the pin is lifted to clear the step in the channel. When rerouting the wires to the edge connector, make certain the contact pins are fully seated. When the rewiring is finished, be sure to remove the red and/or white dot from the edge connector to show that the current amplifier has been installed and the edge connector modification has been made. Also remove the dot on the switch if it also has been replaced.

Most of the problems that occur with the sound assemblies can be traced to faulty heads and/or the amplifier assembly PC board. The simplest procedure to follow is to have a replacement for a tape head or amplifier PC board to use as a direct substitution in case of difficulty. Some of the symptoms that can be traced to either the tape head or amplifier board are:

- No sound in any operating position
- No record bias output (all models except 1733)
- · Cannot adjust for bias current (all models except 1733)
- Cannot record (all models except 1733)

Normally the DC bias is preadjusted at the factory, but it sometimes needs adjustment in the field. This adjustment requires the use of an audio oscillator and a VU meter.

If there is sound in the still and reverse positions but no sound is evident in the forward operating position, a faulty or out-ofadjustment muting switch can be suspected. Checking this switch requires the use of an ohmmeter.

With the ohmmeter set at the X1 scale, attach the ohmmeter leads to the muting switch lead terminals on the printed circuit board. Place the forward-reverse lever in the still position. Loosen the switch screw and adjust the switch so that the ohmmeter reads open and hold the switch securely while retightening the screw. Place the forward-reverse lever in the reverse position, and the ohmmeter should read short. To be correct, the ohmmeter must read open in the still and forward positions, and short in the reverse position. If the proper reading cannot be obtained, then replace the switch.

One safety reminder. Do not operate the projector with the rear cover removed. Inadequate cooling will cause burn damage around the aperture. Also place the forward-reverse lever in the still position when not in use.





Fig. 3-32. Modified and current edge connector wiring for Design 1742. (Courtesy Bell & Howell) 3 - watr, flay and Record



Fig. 3-33. Modified and current edge connector wiring for Design 1744. (Courtesy Bell & Howell) 5-WATT, PCAYAN& RECORD



Fig. 3-34. Contact pin removal tool STK 11855 (Courtesy Bell & Howell)



Fig. 3-28. Schematic, amplifier assembly model 1733. (Courtesy Bell & Howell)

3-WATTS OC TAUT MAGNETIC SOLWA PLAYPIACK ONLY

LM SKC 1964 MAA



B-WATTS OUTPUT

Fig. 3-29. Schematic, amplifier assembly model 1742. (Courtesy Bell & Howell)

MAGNETIC PLAY / RECERD WITH AUTCHATIC RECEID LEVEL ONLY



MANUAL UR AUTO RECORD LEVEL

nd/or white dot from the edge connector to show that the at amplifier has been installed and the edge connector modificaas been made. Also remove the dot on the switch if it also has replaced.

Read Robert 13 13 1 1 1 1 1 1

- No sound in any operating position
- No record bias output (all models except 1733)
- Cannot adjust for bias current (all models except 1733)
- Cannot record (all models except 1733)



MANUAL OL AUTO RECORD LEVEL

- ing switch can be suspected. Checking this switch e of an ohmmeter.
- humater set at the Y1 scale attach the chumater

ohmmeter should read short. To be correct, the ohmmeter m read open in the still and forward positions, and short in the reve position. If the proper reading cannot be obtained, then realized



(050939) Schematic Circuit Diagram - 8399 T